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TYPE EXAMINATION CERTIFICATE FOR LIFTCOMPONENTS

Issued by Liftinstituut B.V.

Certificate no. : NL17-400-1002-061-21 Revision no.: 1

Description of the product : Automatic horizontal sliding landing and car doors

Trademark : Merih Asansör

Type no. : B-20 T3P

Name and address of the manufacturer : Merih Asansör Sanayi ve Ticaret A.Ş.
Başkent OSB Recep Tayip Erdoğan Bulvari No:8, Maliköy,
Temelli, Sincan, Ankara
Türkiye

Name and address of the certificate holder : Merih Asansör Sanayi ve Ticaret A.Ş.
Başkent OSB Recep Tayip Erdoğan Bulvari No:8, Maliköy,
Temelli, Sincan, Ankara
Türkiye

Certificate issued on the following requirements : Lifts Directive 2014/33/EU clause 3.1

Certificate based on the following standard : Parts of: EN 81-20:2020 and EN 81-50:2020

Test laboratory : None

Date and number of the laboratory report : None

Date of type examination : October 2022

Additional document with this certificate : Report belonging to the type examination certificate
no.: NL17-400-1002-061-21 Rev.1

Additional remarks : See chapter 5 of the report belonging to this type examination
certificate.
This revision replaces certificate NL17-400-1002-061-21 of
27-07-2017

Conclusion : The product meets the requirements / standards referred to in
this certificate taking into account any additional remarks
mentioned above.

Amsterdam

Date : 04-10-2022
Valid until : 04-10-2027

ing A.J. van Ommen
International Business
Manager

Certification decision by



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Report type-examination

Report belonging to type-examination : NL17-400-1002-061-21
certificate number

Date of issue of original certificate : July 27, 2017

Certificate applies to : Component

Revision number / date : 1 / 04-10-2022

Requirements : Lifts Directive 2014/33/EU clause 3.1
Standards: EN 81-20:2020, clause 5.3.5
EN 81-50 :2020 clause 5.14

Project number : P220343

1. General specifications

Description of the product : Automatic horizontal sliding landing and car doors

Trademark : Merih Asansör

Type no. : B-20 T3P

Name and address of the manufacturer : Merih Asansör Sanayi ve Ticaret A.Ş.
Başkent OSB Recep Tayip Erdoğan
Bulvarı No:8, Maliköy, Temelli, Sincan,
Ankara
Türkiye

Laboratory : None

Address of examined component : Merih Asansör Sanayi ve Ticaret A.Ş.
Başkent OSB Recep Tayip Erdoğan
Bulvarı No:8, Maliköy, Temelli, Sincan,
Ankara
Türkiye

Date of examination : October 2022

Examination performed by : E. Verkaik, M. Issa

2. Description component

The Merih B-20 T3P is a horizontal sliding automatic landing or car door. It is a one side telescopic door with 3 panels.

Width of the door opening can be between 700 – 1300 mm.

The maximum height of the telescopic doors and the central opening doors is 2300 mm.

Width of a single door panel is between 264,5 – 462,5 mm. All panels have 1 vertical reinforcement strip (see annex 1d). The thickness of the DKP panels is 1,2 mm.

The guiding of each panel is achieved by a guiding rail and guiding rollers at the top and at the bottom by two guide shoes in an aluminum or steel landing sill.

Four separate steel retainers are adjacent to these guiding rollers at the top. Two fixed ones at the top of the upper guide rail and 2 adjustable ones at the bottom of the upper guide rail, located on each panel carrier. At the bottom, in the sill, one steel retaining plate is welded to each panel. In case of damages or wear out of the plastic guiding components, these metal retainers will still keep the door panels in its guiding profiles. Each door panel is attached to its panel carrier by means of a bolted panel hanger.

The doors are self closing and self locking due to spring force while the closing force and energy is within limits.

The door locking device consists of two parts, the locking housing and the locking hook. The locking takes place by a hook mounted on the door panel. The housing is mounted on the door rail.

The locking contact is also used as door contact that guards the closed position of all door panels. Due to mechanical linking all door panels are closed when the door contact is closed.

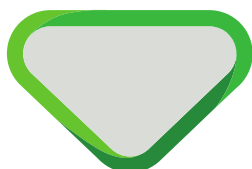
The Merih KLT003 locking device is used on the B-20 doors.

Door model	Type
B-20, T3P	3 panels telescopic

3. Examinations and tests

The examination included:

- Examination of the technical file (See annex 2):
- Examination of the representative model in order to establish conformity with the technical file.
- Performing Soft Pendulum tests according to clause 5.3.5 of EN81-20 and clause 5.14 of EN81-50. The test has been performed on a B-20 T3P door with panels



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of 462,5 mm. These panels are considered the weakest ones for B-20 doors and so comprise the biggest unsupported area.

- Additional inspections and mechanical tests to check compliance with the other requirements as stated in clause 5.3.5 of EN 81-20.

For the soft pendulum shock test (see Annex 1e: test setup), the rig falling height was determined at 800 mm to achieve the required equivalent impact energy. The striking point at the landing side was determined at the middle of this panel located at 1,0 m \pm 0,10 m height (according to table 5 EN 81-20:2020).

The fast panel of the door was subjected to a soft pendulum shock test. The door panels were fixed in the normal guides in a test frame. Two tests were performed:

- 1- With normal guiding of the panel
- 2- Without normal guiding of the panel (only retainers)

4. Results

After the final examination the product and the technical file were found in accordance with the requirements. The functional tests passed without remarks.

The load tests passed without remarks and did not lead to permanent deformations or loss of stability.

After the soft pendulum tests the conditions of clause 5.14.4 of EN 81-50 are met.

5. Conditions

Additional to or in deviation of the applicable demands in the considered requirements / standards (see certificate and/or page 1 of this report), the following conditions shall be taken into account:

- The following door dimensions for B-20 doors can be used
 - Door opening width 700 – 1300 mm
 - Door height 2000 - 2300 mm
- Maximum panel width is 462,5 mm.
- Minimum panel thickness 1,2 mm.
- Each door panel is reinforced in the middle (annex 1d).
- The B-20 door aluminium sill shall withstand at any time all forces related to this soft pendulum shock test.
- Each door panel is equipped with two x two retainers at the top and one retaining plate at the bottom as a guard in the landing sill.
- The maintenance and installation instructions shall be provided with the doors.



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6. Conclusions

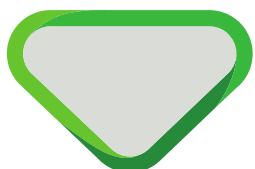
Based upon the results of the type-examination Liftinstituut B.V. issues a type-examination certificate.

The type-examination certificate is only valid for products which are in conformity with the same specifications as the type certified product. The type-examination certificate is issued based on the requirements that are valid at the date of issue. In case of changes of the product specifications, changes in the requirements or changes in the state of the art the certificate holder shall request Liftinstituut B.V. to reconsider the validity of the type-examination certificate.

Prepared by:

Eric Verkaik
Product Specialist Certification

Certification decision by:

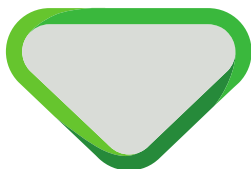


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Annexes

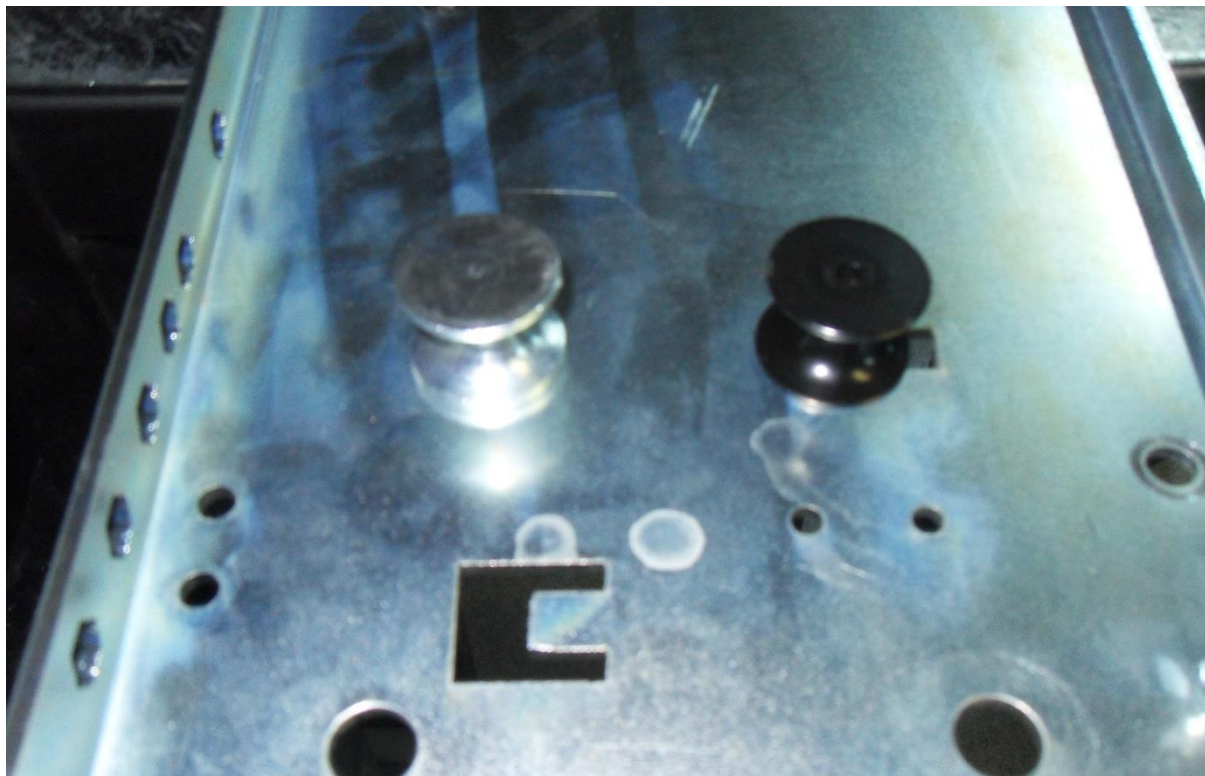
Annex 1.a : B-20 T3P





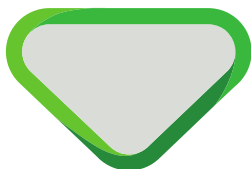
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Annex 1.a : Top retainers



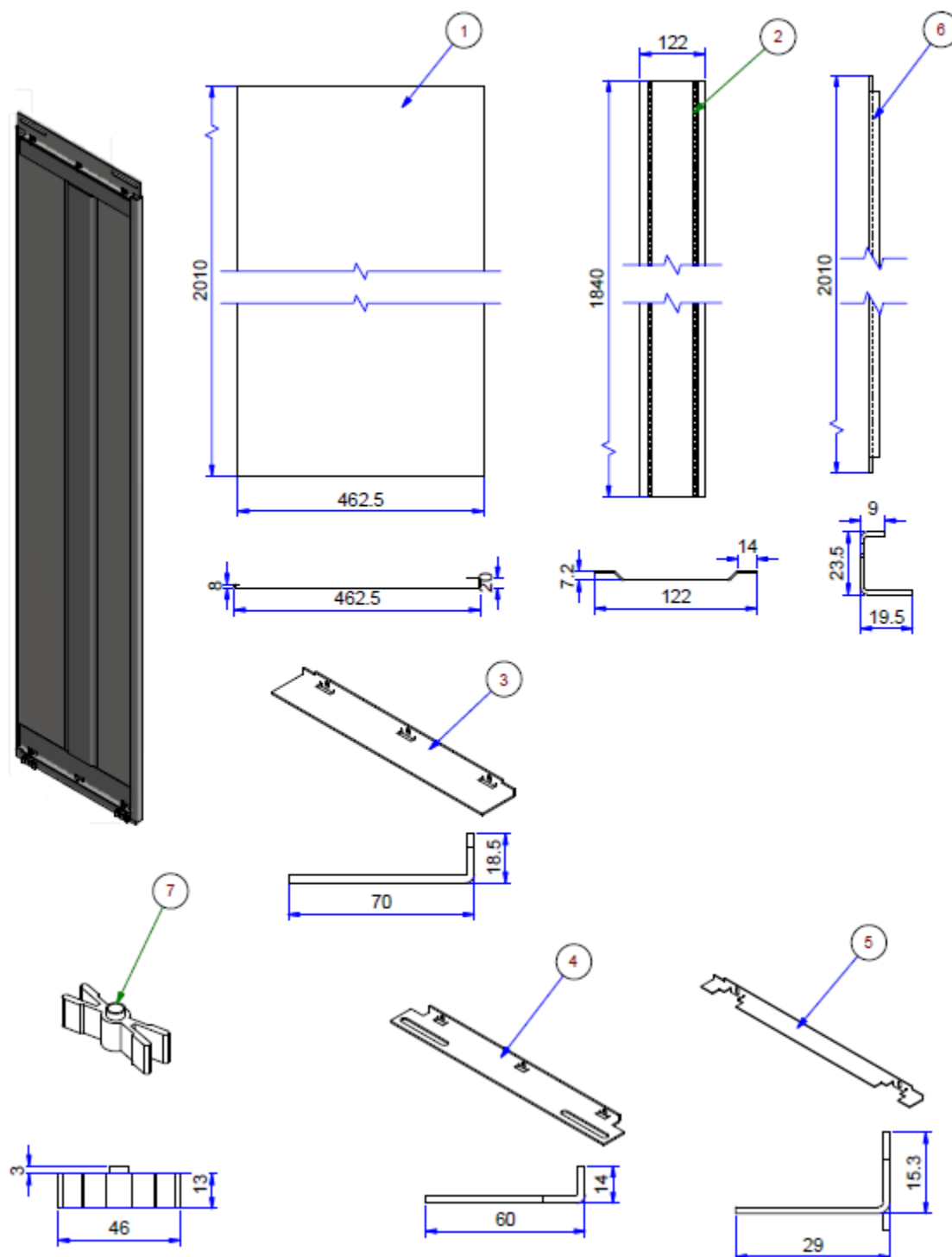
Annex 1c. : Bottom retainer

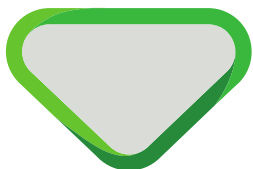




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Annex 1d. : Reinforcement of door panels





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Annex 1e. : Test setup soft pendulum shock test



Annex 1f. : Sill



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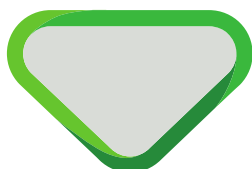
NL17-400-1002-061-21 rev. 1

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F4-47 version: 20.0



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Annex 2	Documents of the Technical File which were subject of the examination
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Title	Document number	Date
Technical drawings	-	09-10/2016
User guide B-20 MLT	AG.KK.B-20-MLT	22.09.2021

Annex 3.	Reviewed deviations from the standards
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EN xx-x par.	Requirement	Accepted design
x.x.x		

Annex 4	Revision of the certificate and its report
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Rev.:	Date	Summary of revision
-	27-07-2017	Original
1	04-10-2022	Certification renewal, standards updated, Annex 2 updated.